

216.1 to 247.2

ITEM 216 PROOF ROLLING

216.1. Description. Proof-roll earthwork, base, or both to locate unstable areas.

216.2. Equipment.

- A. Specified Equipment.** Furnish rollers that when loaded weigh at least 25 tons. The maximum acceptable load is 50 tons. Provide rollers that meet the requirements of Section 210.2.D, “Pneumatic Tire Rollers.”
- B. Alternative Equipment.** Instead of the specified equipment, the Contractor may, as approved, operate other compaction equipment that produces equivalent results in the same period of time. Discontinue the use of the alternative equipment and furnish the specified equipment if the desired results are not achieved.

216.3. Construction. Perform proof rolling as directed. Adjust the load and tire inflation pressures within the range of the manufacturer’s charts or tabulations, as directed. Make at least 2 coverages with the proof roller. Offset each trip of the roller by at most 1 tire width. Operate rollers at a speed between 2 and 6 miles per hour, as directed. If an unstable or non-uniform area is found, correct the area in accordance with the applicable Item.

216.4. Measurement. Rolling will be measured by the hour operated on surfaces being tested.

216.5. Payment. The work performed and equipment furnished in accordance with this Item and measured as provided under “Measurement” will be paid for at the unit price bid for “Proof Rolling.” This price is full compensation for furnishing and operating equipment and for labor, materials, tools, and incidentals.

ITEM 247 FLEXIBLE BASE

247.1. Description. Construct a foundation course composed of flexible base.

247.2. Materials. Furnish uncontaminated materials of uniform quality that meet the requirements of the plans and specifications. Notify the Engineer

of the proposed material sources and of changes to material sources. The Engineer may sample and test project materials at any time before compaction throughout the duration of the project to assure specification compliance. Use Tex-100-E material definitions.

- A. Aggregate.** Furnish aggregate of the type and grade shown on the plans and conforming to the requirements of Table 1. Each source must meet Table 1 requirements for liquid limit, plasticity index, and wet ball mill for the grade specified. Do not use additives such as but not limited to lime, cement, or fly ash to modify aggregates to meet the requirements of Table 1, unless shown on the plans.

Table 1
Material Requirements

Property	Test Method	Grade 1	Grade 2	Grade 3	Grade 4
Master gradation sieve size (% retained)	Tex-110-E				As shown on the plans
2-1/2 in.		–	0	0	
1-3/4 in.		0	0–10	0–10	
7/8 in.		10–35	–	–	
3/8 in.		30–50	–	–	
No. 4		45–65	45–75	45–75	
No. 40		70–85	60–85	50–85	
Liquid limit, % max. ¹	Tex-104-E	35	40	40	As shown on the plans
Plasticity index, max. ¹	Tex-106-E	10	12	12	As shown on the plans
Plasticity index, min. ¹		As shown on the plans			
Wet ball mill, % max. ²	Tex-116-E	40	45	–	As shown on the plans
Wet ball mill, % max. increase passing the No. 40 sieve		20	20	–	
Classification ³	Tex-117-E	1.0	1.1–2.3	–	As shown on the plans
Min. compressive strength ³ , psi					As shown on the plans
lateral pressure 0 psi		45	35	–	
lateral pressure 15 psi		175	175	–	

1. Determine plastic index in accordance with Tex-107-E (linear shrinkage) when liquid limit is unattainable as defined in Tex-104-E.

2. When a soundness value is required by the plans, test material in accordance with Tex-411-A.

3. Meet both the classification and the minimum compressive strength, unless otherwise shown on the plans.

247.2 to 247.2

- 1. Material Tolerances.** The Engineer may accept material if no more than 1 of the 5 most recent gradation tests has an individual sieve outside the specified limits of the gradation.

When target grading is required by the plans, no single failing test may exceed the master grading by more than 5 percentage points on sieves No. 4 and larger or 3 percentage points on sieves smaller than No. 4.

The Engineer may accept material if no more than 1 of the 5 most recent plasticity index tests is outside the specified limit. No single failing test may exceed the allowable limit by more than 2 points.

- 2. Material Types.** Do not use fillers or binders unless approved. Furnish the type specified on the plans in accordance with the following.
 - a. Type A.** Crushed stone produced and graded from oversize quarried aggregate that originates from a single, naturally occurring source. Do not use gravel or multiple sources.
 - b. Type B.** Crushed or uncrushed gravel. Blending of 2 or more sources is allowed.
 - c. Type C.** Crushed gravel with a minimum of 60% of the particles retained on a No. 4 sieve with 2 or more crushed faces as determined by Tex-460-A, Part I. Blending of 2 or more sources is allowed.
 - d. Type D.** Type A material or crushed concrete. Crushed concrete containing gravel will be considered Type D material. Crushed concrete must meet the requirements in Section 247.2.A.3.b, "Recycled Material (Including Crushed Concrete) Requirements," and be managed in a way to provide for uniform quality. The Engineer may require separate dedicated stockpiles in order to verify compliance.
 - e. Type E.** As shown on the plans.
- 3. Recycled Material.** Recycled asphalt pavement (RAP) and other recycled materials may be used when shown on the plans. Request approval to blend 2 or more sources of recycled materials.
 - a. Limits on Percentage.** When RAP is allowed, do not exceed 20% RAP by weight unless otherwise shown on the plans. The percentage limitations for other recycled materials will be as shown on the plans.